



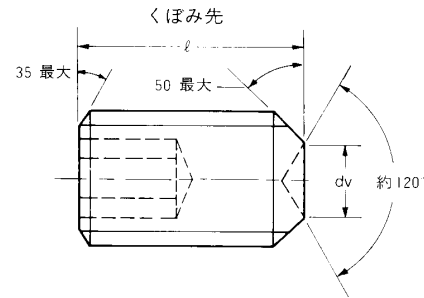
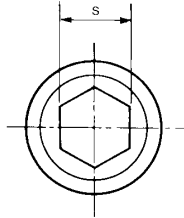
Alps socket screws

Hexagon Socket Set Screws

BS Inch Series. Cup Point

六角穴付き止めねじ

くぼみ先



(インチ)

Dimensions 形状及び寸法						
Thread Size ねじの呼び	T.P.I. ねじ山数/インチ		Basic Screw Dia. ねじ外径	Cup Point くぼみ先		s (nom.) 呼び
				dv(max.) 最大	ℓ (min.pref.) 最小・推奨	
6BA 5BA		BA	.110 .126	.061 .067	5/32 5/32	.050 1/16
		47.9 43.1				
4BA 3BA			.142 .161	.074 .087	3/16 3/16	1/16 5/64
		38.5 34.8				
2BA 0BA			.185 .236	.098 .130	3/16 3/16	3/32 1/8
		31.1 25.4				
1/8 5/32	BSW	BSF	.125 .156	.067	5/32 3/16	1/16 5/64
	40 32	- -				
3/16 1/4	24 20	32 26	.187 .250	.098 .130	3/16 5/16	3/32 1/8
5/16 3/8	18 16	22 20	.312 .375	.169 .206	3/8 7/16	5/32 3/16
	14 12	18 16	.437 .500	.242 .281	1/2 5/8	7/32 1/4

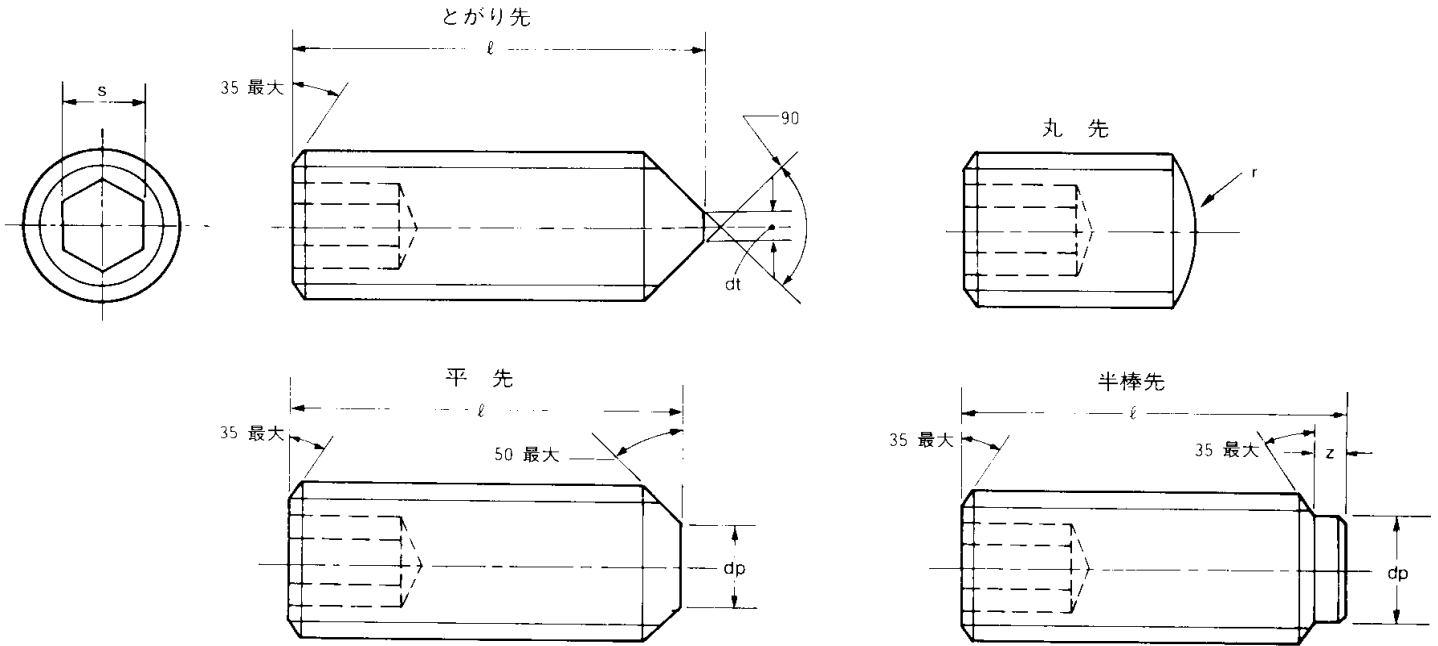


Alps socket screws

Hexagon Socket Set Screws

BS Inch Series
Cone, Half Dog, Flat & Oval Points

六角穴付き止めねじ とがり先、半棒先、平先、丸先



(インチ)

Dimensions 形状及び寸法									
Thread Size ねじの呼び	T.P.I. ねじ山数/インチ		Basic Screw Dia. ねじ外径	Flat Point 平先 dp(max.) 最大	Cone Point とがり先 dt	l (min.pref.) 最小・推奨	Half Dog Point 半棒先		Oval Point 丸先 r(rad.)
		BA					dp(max.) 最大	z(max.) 最大	
6BA		47.9	.110	.061	sharp	5/32	.075	.030	.083
5BA		43.1	.126	.067	sharp	5/32	.083	.032	.094
4BA		38.5	.142	.074	sharp	3/16	.092	.038	.109
3BA		34.8	.161	.087	sharp	3/16	.109	.043	.125
2BA		31.3	.185	.098	sharp	3/16	.127	.049	.141
0BA		25.4	.236	.130	sharp	5/16	.156	.067	.187
	BSW	BSF							
3/16	24	32	.187	.098	sharp	3/16	.127	.049	.141
1/4	20	26	.250	.130	sharp	5/16	.156	.067	.187
5/16	18	22	.312	.169	sharp	3/8	.203	.082	.234
3/8	16	20	.375	.206	sharp	7/16	.250	.099	.281
7/16	14	18	.437	.242	sharp	1/2	.296	.114	.328
1/2	12	16	.500	.281	sharp	5/8	.242	.188	.375

仕様

強度区分	45H	A2-70
材質	合金鋼	XM-7
硬さ	HRC 45-53	-
ねじ精度	MEDIUM CLASS	MEDIUM CLASS
部品等級	A	A
表面処理	黒色酸化被膜 +防錆油	光沢処理