

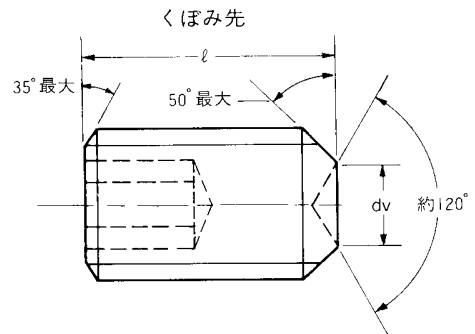
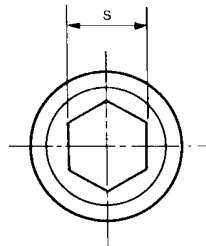
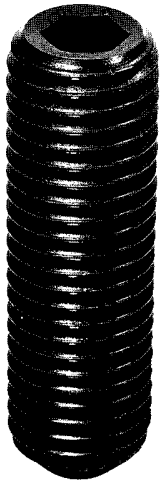


Alps socket screws

Hexagon Socket Set Screws

Unified Inch Series. Cup point

六角穴付き止めねじ くぼみ先



(インチ)

| Dimensions 形状及び寸法 | | | | | | |
|----------------------|--------------------|-----|-----------------------------|-------------------|------------------------|-------------------|
| Thread Size ねじの呼び | T.P.I. ねじ山数/インチ | | Basic Screw Dia. ねじ外径 | Cup Point くぼみ先 | | s (nom.) 呼び |
| | UNC | UNF | | dv(max.) 最大 | ℓ (min.pref.) 最小・推奨 | |
| #0 | - | 80 | .060 | .033 | 3/32 | .028 |
| #1 | 64 | 72 | .073 | .040 | 1/8 | .035 |
| #2 | 56 | 64 | .086 | .047 | 1/8 | .035 |
| #3 | 48 | 56 | .099 | .054 | 5/32 | .050 |
| #4 | 40 | 48 | .112 | .061 | 5/32 | .050 |
| #5 | 40 | 44 | .125 | .067 | 5/32 | 1/16 |
| #6 | 32 | 40 | .138 | .074 | 3/16 | 1/16 |
| #8 | 32 | 36 | .164 | .087 | 3/16 | 5/64 |
| #10 | 24 | 32 | .190 | .102 | 3/16 | 3/32 |
| 1/4 | 20 | 28 | .250 | .132 | 5/16 | 1/8 |
| 5/16 | 18 | 24 | .312 | .172 | 3/8 | 5/32 |
| 3/8 | 16 | 24 | .375 | .212 | 7/16 | 3/16 |
| 7/16 | 14 | 20 | .437 | .252 | 1/2 | 7/32 |
| 1/2 | 13 | 20 | .500 | .291 | 5/8 | 1/4 |

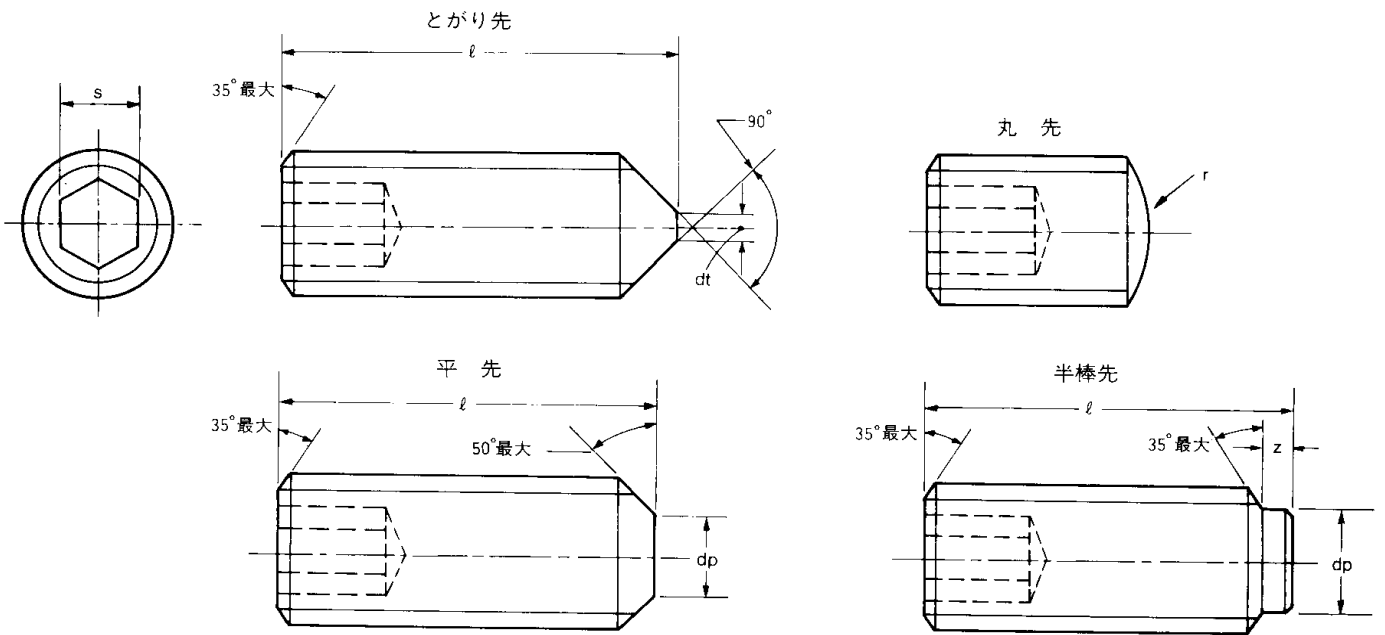


Alps socket screws

Hexagon Socket Set Screws

Unified Inch Series. Flat, Cone, Half Dog & Oval Points

六角穴付き止めねじ 平先、とがり先、半棒先、丸先



(インチ)

| Dimensions 形状及び寸法 | | | | | | | | | |
|----------------------|--------------------|-----|-----------------------------|------------------------------------|--------------------------|---------------------------|-----------------------|---------------|-----------------------------|
| Thread Size ねじの呼び | T.P.I. ねじ山数/インチ | | Basic Screw Dia. ねじ外径 | Flat Point 平先 dp(max.) 最大 | Cone Point とがり先 dt | ℓ (min.pref.) 最小・推奨 | Half Dog Point 半棒先 | | Oval Point 丸先 r(rad.) |
| | UNC | UNF | | | | | dp(max.) 最大 | z(max.) 最大 | |
| #0 | - | 80 | .060 | .033 | sharp | 3/32 | .040 | .017 | .047 |
| #1 | 64 | 72 | .073 | .040 | sharp | 1/8 | .049 | .021 | .055 |
| #2 | 56 | 64 | .086 | .047 | sharp | 1/8 | .057 | .024 | .062 |
| #3 | 48 | 56 | .099 | .054 | sharp | 5/32 | .066 | .027 | .073 |
| #4 | 40 | 48 | .112 | .061 | sharp | 5/32 | .075 | .030 | .084 |
| #5 | 40 | 44 | .125 | .067 | sharp | 5/32 | .083 | .033 | .092 |
| #6 | 32 | 40 | .138 | .074 | sharp | 3/16 | .092 | .038 | .109 |
| #8 | 32 | 36 | .164 | .087 | sharp | 3/16 | .109 | .043 | .125 |
| #10 | 24 | 32 | .190 | .102 | sharp | 3/16 | .127 | .049 | .141 |
| 1/4 | 20 | 28 | .250 | .132 | sharp | 5/16 | .156 | .067 | .188 |
| 5/16 | 18 | 24 | .312 | .178 | sharp | 3/8 | .203 | .082 | .234 |
| 3/8 | 16 | 24 | .375 | .212 | sharp | 7/16 | .250 | .099 | .281 |
| 7/16 | 14 | 20 | .437 | .252 | sharp | 1/2 | .296 | .114 | .328 |
| 1/2 | 13 | 20 | .500 | .291 | sharp | 5/8 | .318 | .130 | .375 |

仕様

| | | |
|------|----------------|-------|
| 強度区分 | 45H | A2-70 |
| 材質 | 合金鋼 | XM-7 |
| 硬さ | HRC 45-53 | - |
| ねじ精度 | 3A | 2A |
| 部品等級 | A | A |
| 表面処理 | 黒色酸化被膜 +防錆油 | 光沢処理 |